



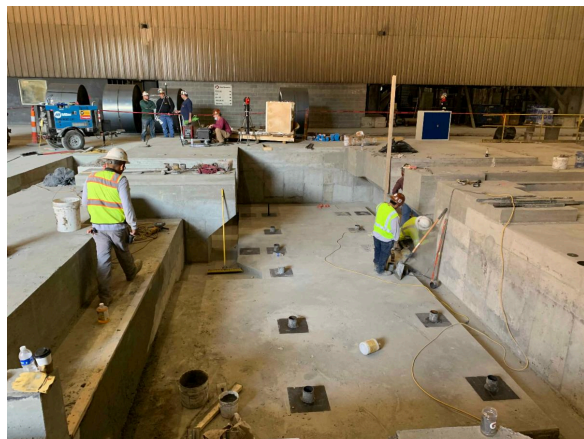
**Southern Industrial Contractors previously completed a new Galvanizing Line
for one of the largest steel producers in North America.**

The new galvanizing line was designed to process 400,000 tons annually, producing unexposed automotive and other specialized grades. The equipment manufacturer's scope of supply included design of the entry and exit sections, a degreasing section, a horizontal annealing furnace, hot-dip galvanizing and cooling equipment, a skinpass mill and strip leveler.



Southern Industrial Contractors' scope of work included the following:

- excavation and embankment
- underground utility installation
- concrete demolition of existing floor slabs and foundations
- crushing onsite shale and incorporating cement to produce a cement-treated base (CTB)
- excavation and backfill of deep furnace foundations
- installation of 7,600 tons of structural steel with eave heights of 135 feet
- installation of numerous overhead cranes
- unloading of numerous components of mechanical equipment
- installation of new equipment foundations
- installation of new concrete floors
- installation of epoxy grouting for new equipment
- installation of structural steel for mechanical equipment
- installation of over 700,000 SF of wall sheeting, roof cladding, and 6-inch batt insulation
- removal and replacement of 9-acres of existing roof sheeting over the pickle-line.





Southern Industrial Contractors performed upgrades to the Pickling Line and the Tandem Cold Mill (PLTCM) during the construction phase of the new Galvanizing Line. This work involved removing existing equipment, demolition of existing floor slabs/foundations, relocation of existing underground utilities, excavation of deep foundations in a shale material, installation of new heavy concrete equipment foundations, installation of equipment anchor pockets, installation of numerous anchor bolts / embeds, and epoxy grouting of the new equipment. Southern Industrial Contractors crushed all demolished concrete with our ASTEC track-mounted crusher and reinstalled the old floor slabs as a new subbase for the new equipment foundations.



A portion of Southern Industrial Contractors' scope of work included installing numerous 25-ton and 50-ton overhead cranes, crane runway beams, and crane rails to support the plant operations once the new Galvanizing Line was commissioned.



This project involved working at an operating steel mill. The work areas were extremely congested with multiple trades working on top of each other. Southern Industrial Contractors constantly coordinated with the client as well as other trades onsite to tailor-fit a comprehensive site-specific safety program. It paid off. Southern Industrial Contractors had over 350,000 man hours worked on this project with no recordable incidents , a significant achievement for the entire project team.



Give us a call for your upcoming project needs.

Southern Industrial Contractors is a ***full-service*** and ***self-performing*** construction firm specializing in:

- Site work, mass grading, drilling & blasting, rock removal
- Pile Driving (H-Piles, concrete pilings, auger-cast, drill piers, sheet piling)
- Concrete Foundations/Slabs/Structures/Walls/Pits, Concrete Paving
- Concrete Demo/Crushing/Recycling
- Heavy Equipment Foundations

- **Mechanical / Equipment Installation**
- **Crawler Crane Services/Rigging (650 tons cranes)**
- **Structural Steel Fabrication/Erection**
- **Pre-engineered metal building erection**
- **Utility Installation, Fireline, Storm Drain, Gas Line**
- **Electrical**
- **Engineering / Design services / EPC**

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